

PHOTOGRAPHERS' FORMULARY INC.

P.O. Box 950 • Condon MT 59826 • 800-922-5255 • FAX 406-754-2896

LIQUID CYANOTYPE KIT

This kit contains solutions to make approximately 24 8x10's

The popular and inexpensive cyanotypes have a long full scale and distinctive blue color. The process can be used to produce a pale white image on a blue background of a blue image on a white background. Cyanotype is an ultraviolet contact printing process that requires a negative the same size as the print you wish. The image can be transferred to a variety of media: paper, cloth, leather etc.

The blue color of the print is due to the Prussian blue formed from the reaction of ferrous ions (from photo reduction of the ferric ammonium citrate) and potassium ferricyanide. Under most conditions the image is permanent; however, Prussian blue will fade when alkaline. Since perspiration is alkaline a cyanotype print can be permanently damaged if it is touched. Cyanotype prints tend to fade in strong light. The color will return if the print is stored in a dark damp area. A faded Cyanotype can also be treated with a hydrogen peroxide oxidation bath to restore its color.

CHEMICALS CONTAINED IN THIS KIT

Chemical	Amount
Arrowroot Starch	20 g
Potassium Ferricyanide Solution (Sol B)	40 g in 500 ml water
Ferric Ammonium Citrate (green) (Sol A)	100 g in 500 ml water
Potassium Dichromate	1 g

Chemical Safety

All chemicals are dangerous and must be treated with respect. Please read the chemical warnings on each package. The chemicals in this kit needing special attention: Potassium ferricyanide and Potassium Dichromate.

SIZING OF THE PAPER

Arrowroot starch is included in your kit should you wish to size your paper. The extent of sizing will determine the porosity of the paper and thus the degree to which the image will be embedded in the fibers of the paper. You may not wish to use any sizing at all.

Preparation of Sizing Solution.

Your kit contains 20g of arrowroot starch. Place this starch in a 1-liter container that you can heat (such as a sauce pan) and add a small amount of hot water (about 20 ml) Stir the mixture into a thick cream. Be sure that no lumps remain. Add 1 liter of hot water with constant stirring. Boil the mixture for 5 minutes, then let it cool to room temperature. Skim off any scum or decant the clear solution into a storage container.

Application of the Sizing Solution.

Pin the paper to a board and apply the sizing solution to the surface with a clean brush. Brush the solution onto the paper, first across, then up and down, until the paper is completely wet. Using another brush (like a clean shaving cream brush), work the surface until it loses its gloss. Allow the paper to dry either hung or still pinned to the board.

Notes:

SAFETY DATA SHEET

Version 5.4
 Revision Date 02/27/2015
 Print Date 02/08/2016

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Starch, from potato
 Product Number : S4251
 Brand : Sigma-Aldrich
 CAS-No. : 9005-25-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
 3050 Spruce Street
 SAINT LOUIS MO 63103
 USA
 Telephone : +1 800-325-5832
 Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Combustible dust,

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram : none
 Signal word : Warning
 Hazard statement(s) : May form combustible dust concentrations in air
 Precautionary statement(s) : none

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Combustible dust

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

CAS-No. : 9005-25-8
 EC-No. : 232-679-6

Hazardous components

Component	Classification	Concentration
High-polymeric carbohydrate material		
		<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Avoid breathing dust.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.

Provide appropriate exhaust ventilation at places where dust is formed.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
High-polymeric carbohydrate material	9005-25-8	TWA	10 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Dermatitis Not classifiable as a human carcinogen		
		TWA	10.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Dermatitis Not classifiable as a human carcinogen		
		TWA	15.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		TWA	5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	10.000000 mg/m3	USA. NIOSH Recommended Exposure Limits

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Respiratory protection is not required. Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN 143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | |
|---|---|
| a) Appearance | Form: solid
Colour: white |
| b) Odour | No data available |
| c) Odour Threshold | No data available |
| d) pH | No data available |
| e) Melting point/freezing point | No data available |
| f) Initial boiling point and boiling range | No data available |
| g) Flash point | No data available |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | May form combustible dust concentrations in air |
| j) Upper/lower flammability or explosive limits | No data available |
| k) Vapour pressure | No data available |
| l) Vapour density | No data available |
| m) Relative density | No data available |
| n) Water solubility | No data available |
| o) Partition coefficient: n-octanol/water | No data available |
| p) Auto-ignition temperature | No data available |
| q) Decomposition temperature | No data available |
| r) Viscosity | No data available |
| s) Explosive properties | No data available |
| t) Oxidizing properties | No data available |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

No data available

Inhalation: No data available

Dermal: No data available

LD50 Intraperitoneal - Mouse - 6,600 mg/kg

Skin corrosion/irritation

Skin - Human

Result: Mild skin irritation - 3 h

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: Not available

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

No SARA Hazards

Massachusetts Right To Know Components

High-polymeric carbohydrate material

CAS-No.
9005-25-8

Revision Date
1989-08-11

Pennsylvania Right To Know Components

High-polymeric carbohydrate material

CAS-No.
9005-25-8

Revision Date
1989-08-11

New Jersey Right To Know Components

High-polymeric carbohydrate material

CAS-No.
9005-25-8

Revision Date
1989-08-11

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

May form combustible dust concentrations in air

HMIS Rating

Health hazard:	0
Chronic Health Hazard:	
Flammability:	0
Physical Hazard	0

NFPA Rating

Health hazard:	0
Fire Hazard:	0
Reactivity Hazard:	0

Further information

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Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 5.4

Revision Date: 02/27/2015

Print Date: 02/08/2016

SAFETY DATA SHEET

Version 3.11
Revision Date 02/26/2015
Print Date 03/29/2016

1. PRODUCT AND COMPANY IDENTIFICATION**1.1 Product identifiers**

Product name : Ammonium iron(III) citrate
Product Number : 09714
Brand : Fluka
CAS-No. : 1185-57-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA
Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Skin irritation (Category 2), H315

Eye irritation (Category 2A), H319

Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Warning

Hazard statement(s)

H315

Causes skin irritation.

H319

Causes serious eye irritation.

H335

May cause respiratory irritation.

Precautionary statement(s)

P261

Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264

Wash skin thoroughly after handling.

P271

Use only outdoors or in a well-ventilated area.

P280

Wear eye protection/ face protection.

P280

Wear protective gloves.

P302 + P352

IF ON SKIN: Wash with plenty of soap and water.

P304 + P340 + P312

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if

P305 + P351 + P338 you feel unwell.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P332 + P313 If skin irritation occurs: Get medical advice/ attention.
 P337 + P313 If eye irritation persists: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.
 P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms : Ferric ammonium citrate
 Ammonium ferric citrate

Formula : $C_6H_8O_7 \cdot x Fe^{3+} \cdot y NH_3$
 Molecular weight :
 CAS-No. : 1185-57-5
 EC-No. : 214-686-6

Hazardous components

Component	Classification	Concentration
Ammonium iron(III) citrate		
	Skin Irrit. 2; Eye Irrit. 2A; STOT SE 3; H315, H319, H335	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Carbon oxides, Nitrogen oxides (NOx), Iron oxides

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.

Provide appropriate exhaust ventilation at places where dust is formed.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

Light sensitive. Hygroscopic.

Storage class (TRGS 510): Non Combustible Solids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Ammonium iron(III) citrate	1185-57-5	TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Upper Respiratory Tract irritation Skin irritation varies		
		TWA	1.000000 mg/m3	USA. NIOSH Recommended Exposure Limits

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | |
|---|------------------------------------|
| a) Appearance | Form: crystalline
Colour: brown |
| b) Odour | No data available |
| c) Odour Threshold | No data available |
| d) pH | No data available |
| e) Melting point/freezing point | No data available |
| f) Initial boiling point and boiling range | No data available |
| g) Flash point | No data available |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | No data available |
| j) Upper/lower flammability or explosive limits | No data available |

- | | |
|---|-------------------|
| k) Vapour pressure | No data available |
| l) Vapour density | No data available |
| m) Relative density | No data available |
| n) Water solubility | No data available |
| o) Partition coefficient: n-octanol/water | No data available |
| p) Auto-ignition temperature | No data available |
| q) Decomposition temperature | No data available |
| r) Viscosity | No data available |
| s) Explosive properties | No data available |
| t) Oxidizing properties | No data available |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Decomposes on exposure to light.
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Strong oxidizing agents

10.6 Hazardous decomposition products

Other decomposition products - No data available
In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

No data available

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

- IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
- NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: GE7540000

Overdose of iron compounds may have a corrosive effect on the gastrointestinal mucosa and be followed by necrosis, perforation, and stricture formation. Several hours may elapse before symptoms that can include epigastric pain, diarrhea, vomiting, nausea, and hematemesis occur. After apparent recovery a person may experience metabolic acidosis, convulsions, and coma hours or days later. Further complications may develop leading to acute liver necrosis that can result in death due to hepatic coma., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish LC0 - Fundulus heteroclitus - 200 mg/l - 7 d

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 3077 Class: 9 Packing group: III
Proper shipping name: Environmentally hazardous substances, solid, n.o.s. (Ammonium iron(III) citrate)
Reportable Quantity (RQ): 1000 lbs

Poison Inhalation Hazard: No

IMDG

Not dangerous goods

IATA

Not dangerous goods

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Massachusetts Right To Know Components

	CAS-No.	Revision Date
Ammonium iron(III) citrate	1185-57-5	1993-04-24

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Ammonium iron(III) citrate	1185-57-5	1993-04-24

New Jersey Right To Know Components

	CAS-No.	Revision Date
Ammonium iron(III) citrate	1185-57-5	1993-04-24

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Eye Irrit.	Eye irritation
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
Skin Irrit.	Skin irritation
STOT SE	Specific target organ toxicity - single exposure

HMIS Rating

Health hazard:	2
Chronic Health Hazard:	
Flammability:	0
Physical Hazard	0

NFPA Rating

Health hazard:	2
Fire Hazard:	0
Reactivity Hazard:	0

Further information

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Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 3.11

Revision Date: 02/26/2015

Print Date: 03/29/2016

SAFETY DATA SHEET

Version 4.12
Revision Date 05/23/2016
Print Date 05/29/2016

1. PRODUCT AND COMPANY IDENTIFICATION**1.1 Product identifiers**

Product name : Potassium hexacyanoferrate(III)

Product Number : 455946
Brand : Aldrich

CAS-No. : 13746-66-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832
Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

Not a hazardous substance or mixture.

2.2 GHS Label elements, including precautionary statements**2.3 Hazards not otherwise classified (HNOC) or not covered by GHS**

Contact with acids liberates very toxic gas.

3. COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Synonyms : Red prussiate
Potassium ferricyanide

Formula : $C_6FeK_3N_6$
Molecular weight : 329.24 g/mol
CAS-No. : 13746-66-2
EC-No. : 237-323-3

Hazardous components

Component	Classification	Concentration
Tripotassium hexacyanoferrate		<= 100 %

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Flush eyes with water as a precaution.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

No data available

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid dust formation. Avoid breathing vapours, mist or gas. Avoid breathing dust.

For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid formation of dust and aerosols.

Provide appropriate exhaust ventilation at places where dust is formed.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Tripotassium hexacyanoferrate	13746-66-2	C	5.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		C	5.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		TWA	1.000000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Skin irritation varies		
		C	4.700000 ppm 5.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		10 minute ceiling value		
		TWA	1.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	5 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		CAS number varies with compound Skin designation		
		C	5 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Headache Nausea Thyroid effects Danger of cutaneous absorption varies		
		TWA	1 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Skin irritation varies		
		C	4.7 ppm 5 mg/m3	USA. NIOSH Recommended Exposure Limits
		10 minute ceiling value		

		TWA	1 mg/m3	USA. NIOSH Recommended Exposure Limits
		PEL	1 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Respiratory protection is not required. Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN 143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | |
|---------------------------------|-------------------------------------|
| a) Appearance | Form: crystalline |
| b) Odour | No data available |
| c) Odour Threshold | No data available |
| d) pH | 6.0 - 9 at 329 g/l at 25 °C (77 °F) |
| e) Melting point/freezing point | No data available |

f)	Initial boiling point and boiling range	No data available
g)	Flash point	No data available
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapour pressure	No data available
l)	Vapour density	No data available
m)	Relative density	1.890 g/cm ³
n)	Water solubility	329 g/l at 20 °C (68 °F) - completely soluble
o)	Partition coefficient: n-octanol/water	No data available
p)	Auto-ignition temperature	No data available
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	No data available

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

Contact with acids liberates very toxic gas.

10.2 Chemical stability

May discolor on exposure to light.
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Strong acids, Strong oxidizing agents, Ammonia, hydrochloric acid, Cyanides

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides, Nitrogen oxides (NO_x), Potassium oxides, Iron oxides

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Mouse - 2,970 mg/kg

Inhalation: No data available

Dermal: No data available

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: LJ8225000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 869 mg/l - 96 h

Toxicity to daphnia and other aquatic invertebrates EC50 - Daphnia magna (Water flea) - 549 mg/l - 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 3077 Class: 9 Packing group: III
Proper shipping name: Environmentally hazardous substances, solid, n.o.s. (Tripotassium hexacyanoferrate)
Reportable Quantity (RQ): 10 lbs

Poison Inhalation Hazard: No

IMDG

Not dangerous goods

IATA

Not dangerous goods

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

No SARA Hazards

Massachusetts Right To Know Components

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Tripotassium hexacyanoferrate	13746-66-2	1989-08-11

New Jersey Right To Know Components

	CAS-No.	Revision Date
Tripotassium hexacyanoferrate	13746-66-2	1989-08-11

California Prop. 65 Components

	CAS-No.	Revision Date
WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	13746-66-2	2013-07-26

Tripotassium hexacyanoferrate

16. OTHER INFORMATION

HMIS Rating

Health hazard:	1
Chronic Health Hazard:	
Flammability:	0
Physical Hazard	0

NFPA Rating

Health hazard: 0
Fire Hazard: 0
Reactivity Hazard: 0

Further information

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Preparation Information

Sigma-Aldrich Corporation
Product Safety – Americas Region
1-800-521-8956

Version: 4.12

Revision Date: 05/23/2016

Print Date: 05/29/2016

SAFETY DATA SHEET

Version 4.8
Revision Date 02/04/2016
Print Date 05/28/2016

1. PRODUCT AND COMPANY IDENTIFICATION**1.1 Product identifiers**

Product name : Potassium dichromate

Product Number : 483044
Brand : Aldrich
Index-No. : 024-002-00-6

CAS-No. : 7778-50-9

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone : +1 800-325-5832

Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : (314) 776-6555

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Oxidizing solids (Category 2), H272
Acute toxicity, Oral (Category 3), H301
Acute toxicity, Inhalation (Category 2), H330
Acute toxicity, Dermal (Category 4), H312
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318
Respiratory sensitisation (Category 1), H334
Skin sensitisation (Category 1), H317
Germ cell mutagenicity (Category 1B), H340
Carcinogenicity (Category 1B), H350
Reproductive toxicity (Category 1B), H360
Specific target organ toxicity - repeated exposure, Inhalation (Category 1), Cardio-vascular system, H372
Acute aquatic toxicity (Category 1), H400
Chronic aquatic toxicity (Category 1), H410

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

Hazard statement(s)	
H272	May intensify fire; oxidizer.
H301	Toxic if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H330	Fatal if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H340	May cause genetic defects.
H350	May cause cancer.
H360	May damage fertility or the unborn child.
H372	Causes damage to organs (Cardio-vascular system) through prolonged or repeated exposure if inhaled.
H410	Very toxic to aquatic life with long lasting effects.
Precautionary statement(s)	
P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat.
P220	Keep/Store away from clothing/ combustible materials.
P221	Take any precaution to avoid mixing with combustibles.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P284	Wear respiratory protection.
P301 + P310 + P330	IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician. Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P363	Wash contaminated clothing before reuse.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391	Collect spillage.
P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Synonyms	:	Potassium bichromate
Formula	:	Cr ₂ K ₂ O ₇
Molecular weight	:	294.18 g/mol
CAS-No.	:	7778-50-9

EC-No. : 231-906-6
Index-No. : 024-002-00-6

Hazardous components

Component	Classification	Concentration
Potassium dichromate Included in the Candidate List of Substances of Very High Concern (SVHC) according to Regulation (EC) No. 1907/2006 (REACH)		
	Ox. Sol. 2; Acute Tox. 3; Acute Tox. 2; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; Resp. Sens. 1; Skin Sens. 1; Muta. 1B; Carc. 1B; Repr. 1B; STOT RE 1; Aquatic Acute 1; Aquatic Chronic 1; H272, H301, H312, H314, H317, H330, H334, H340, H350, H360, H372, H410	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

Potassium oxides, Chromium oxides

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear respiratory protection. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.
For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

6.3 Methods and materials for containment and cleaning up

Sweep up and shovel. Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Further processing of solid materials may result in the formation of combustible dusts. The potential for combustible dust formation should be taken into consideration before additional processing occurs.

Provide appropriate exhaust ventilation at places where dust is formed. Keep away from sources of ignition - No smoking. Keep away from heat and sources of ignition.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place.

Storage class (TRGS 510): Strongly oxidizing hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
	Remarks	See Table Z-2 for the exposure limit for any operations or sectors where the exposure limit in § 1910.1026 is stayed or is otherwise not in effect Substance listed; for more information see OSHA document 1910.1026		
Potassium dichromate	7778-50-9	TWA	0.050000 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Cancer Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Confirmed human carcinogen varies		
		PEL	0.005000 mg/m3	OSHA Specifically Regulated Chemicals/Carcinogens
		1910.1026 This standard applies to occupational exposures to chromium (VI) in all forms and compounds in general industry, except: (a) Exposures that occur in the application of pesticides regulated by the Environmental Protection Agency or another Federal government		

		agency (e.g., the treatment of wood with preservatives); (b) Exposures to portland cement; or (c) Where the employer has objective data demonstrating that a material containing chromium or a specific process, operation, or activity involving chromium cannot release dusts, fumes, or mists of chromium (VI) in concentrations at or above 0.5 µgm/m3 as an 8-hour time-weighted average (TWA) under any expected conditions of use. Chromium (VI) [hexavalent chromium or Cr(VI)] means chromium with a valence of positive six, in any form and in any compound OSHA specifically regulated carcinogen		
		PEL	0.005000 mg/m3	OSHA Specifically Regulated Chemicals/Carcinogens
		1910.1026 This standard applies to occupational exposures to chromium (VI) in all forms and compounds in general industry, except: (a) Exposures that occur in the application of pesticides regulated by the Environmental Protection Agency or another Federal government agency (e.g., the treatment of wood with preservatives); (b) Exposures to portland cement; or (c) Where the employer has objective data demonstrating that a material containing chromium or a specific process, operation, or activity involving chromium cannot release dusts, fumes, or mists of chromium (VI) in concentrations at or above 0.5 µgm/m3 as an 8-hour time-weighted average (TWA) under any expected conditions of use. Chromium (VI) [hexavalent chromium or Cr(VI)] means chromium with a valence of positive six, in any form and in any compound OSHA specifically regulated carcinogen		
		See Table Z-2 for the exposure limit for any operations or sectors where the exposure limit in § 1910.1026 is stayed or is otherwise not in effect Substance listed; for more information see OSHA document 1910.1026		
		See 1910.1026. See Table Z-2 for the exposure limit for any operations or sectors where the exposure limit in 1910.1026 is stayed or are otherwise not in effect.		
		TWA	0.05 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Cancer Substances for which there is a Biological Exposure Index or Indices (see BEI® section) Confirmed human carcinogen varies		
		PEL	0.005 mg/m3	OSHA Specifically Regulated Chemicals/Carcinogens
		1910.1026 This standard applies to occupational exposures to chromium (VI) in all forms and compounds in general industry, except: (a) Exposures that occur in the application of pesticides regulated by the Environmental Protection Agency or another Federal government agency (e.g., the treatment of wood with preservatives); (b) Exposures to portland cement; or (c) Where the employer has objective data demonstrating that a material containing chromium or a specific process, operation, or activity involving chromium cannot release dusts, fumes, or mists of chromium (VI) in concentrations at or above 0.5 µgm/m3 as an 8-hour time-weighted average (TWA) under any expected conditions of use. Chromium (VI) [hexavalent chromium or Cr(VI)] means chromium with a valence of positive six, in any form and in any compound OSHA specifically regulated carcinogen		

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
Potassium dichromate	7778-50-9	Total chromium	25.0000 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
	Remarks	End of shift at end of workweek			
		Total chromium	10.0000 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		Increase during shift			
		Total chromium	25.0000 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift at end of workweek			
		Total chromium	10.0000 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		Increase during shift			
		Total chromium	25 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		End of shift at end of workweek			
		Total chromium	10 µg/l	Urine	ACGIH - Biological Exposure Indices (BEI)
		Increase during shift			

8.2 Exposure controls

Appropriate engineering controls

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

Personal protective equipment

Eye/face protection

Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.11 mm

Break through time: 480 min

Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

- | | |
|---|--|
| a) Appearance | Form: crystalline |
| b) Odour | No data available |
| c) Odour Threshold | No data available |
| d) pH | 3.5 - 5.0 at 29.4 g/l at 25 °C (77 °F) |
| e) Melting point/freezing point | Melting point/range: 398 °C (748 °F) - lit. |
| f) Initial boiling point and boiling range | No data available |
| g) Flash point | Not applicable |
| h) Evaporation rate | No data available |
| i) Flammability (solid, gas) | No data available |
| j) Upper/lower flammability or explosive limits | No data available |
| k) Vapour pressure | No data available |
| l) Vapour density | No data available |
| m) Relative density | 2.680 g/cm ³ |
| n) Water solubility | ca.29.4 g/l at 20 °C (68 °F) |
| o) Partition coefficient: n-octanol/water | log Pow: 5 |
| p) Auto-ignition temperature | No data available |
| q) Decomposition temperature | No data available |
| r) Viscosity | No data available |
| s) Explosive properties | No data available |
| t) Oxidizing properties | The substance or mixture is classified as oxidizing with the category 2. |

9.2 Other safety information

No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Organic materials, Do not store near acids., Powdered metals, Hydrazine

10.6 Hazardous decomposition products

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male - 168 mg/kg

LD50 Oral - Rat - female - 90.5 mg/kg

LC50 Inhalation - Rat - female - 4 h - 0.088 mg/l

LD50 Dermal - Rabbit - > 2,000 mg/kg
(OECD Test Guideline 402)

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

May cause sensitisation by inhalation and skin contact.

Germ cell mutagenicity

May alter genetic material.

In vivo tests showed mutagenic effects

Carcinogenicity

This is or contains a component that has been reported to be carcinogenic based on its IARC, OSHA, ACGIH, NTP, or EPA classification.

Possible human carcinogen

IARC: 1 - Group 1: Carcinogenic to humans (Potassium dichromate)

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: OSHA specifically regulated carcinogen (Potassium dichromate)

Reproductive toxicity

Presumed human reproductive toxicant

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

Inhalation - Causes damage to organs through prolonged or repeated exposure. - Cardio-vascular system

Aspiration hazard

No data available

Additional Information

RTECS: HX7680000

Ulceration, Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin.

Stomach - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION**12.1 Toxicity**

Toxicity to fish	LC50 - Lepomis macrochirus - 0.131 mg/l - 96.0 h mortality NOEC - Pimephales promelas (fathead minnow) - 6 mg/l - 7.0 d
Toxicity to daphnia and other aquatic invertebrates	mortality NOEC - Daphnia (water flea) - 0.016 - 0.064 mg/l - 7 d EC50 - Daphnia magna (Water flea) - 0.035 mg/l - 48 h
Toxicity to algae	EC50 - Pseudokirchneriella subcapitata - 0.31 mg/l - 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Bioaccumulation	Oncorhynchus mykiss (rainbow trout) - 180 d - 200 µg/l Bioconcentration factor (BCF): 17.4
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12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods****Product**

Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION**DOT (US)**

UN number: 3086 Class: 6.1 (5.1) Packing group: II
Proper shipping name: Toxic solids, oxidizing, n.o.s. (Potassium dichromate)
Reportable Quantity (RQ): 10 lbs

Poison Inhalation Hazard: No

IMDG

UN number: 3086 Class: 6.1 (5.1) Packing group: II EMS-No: F-A, S-Q
 Proper shipping name: TOXIC SOLID, OXIDIZING, N.O.S. (Potassium dichromate)
 Marine pollutant:yes

IATA

UN number: 3086 Class: 6.1 (5.1) Packing group: II
 Proper shipping name: Toxic solid, oxidizing, n.o.s. (Potassium dichromate)

15. REGULATORY INFORMATION**SARA 302 Components**

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	1993-04-24

SARA 311/312 Hazards

Reactivity Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	1993-04-24

Pennsylvania Right To Know Components

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	1993-04-24

New Jersey Right To Know Components

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	1993-04-24

California Prop. 65 Components

WARNING! This product contains a chemical known to the State of California to cause cancer.

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	2014-06-06

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

	CAS-No.	Revision Date
Potassium dichromate	7778-50-9	2014-06-06

16. OTHER INFORMATION**Full text of H-Statements referred to under sections 2 and 3.**

Acute Tox.	Acute toxicity
Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Carc.	Carcinogenicity
Eye Dam.	Serious eye damage
H272	May intensify fire; oxidizer.
H301	Toxic if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H340	May cause genetic defects.

H350 May cause cancer.
H360 May damage fertility or the unborn child.
H372 Causes damage to organs through prolonged or repeated exposure if inhaled.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.

HMIS Rating

Health hazard: 4
Chronic Health Hazard: *
Flammability: 0
Physical Hazard 3

NFPA Rating

Health hazard: 4
Fire Hazard: 0
Reactivity Hazard: 3
Special hazard.I: OX

Further information

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